## **ABSTRACT**

A sheet of metal (1) having rows of longitudinal and orthogonal holes across the entire sheet. The holes are square or diamond shaped (2) with the diagonals of each hole extending longitudinally and orthogonally of the sheet where by the sheet may be cut and/or folded along the diagonals to be formed into brackets (6) or joiners or other shapes to be used in both the home and most industries.